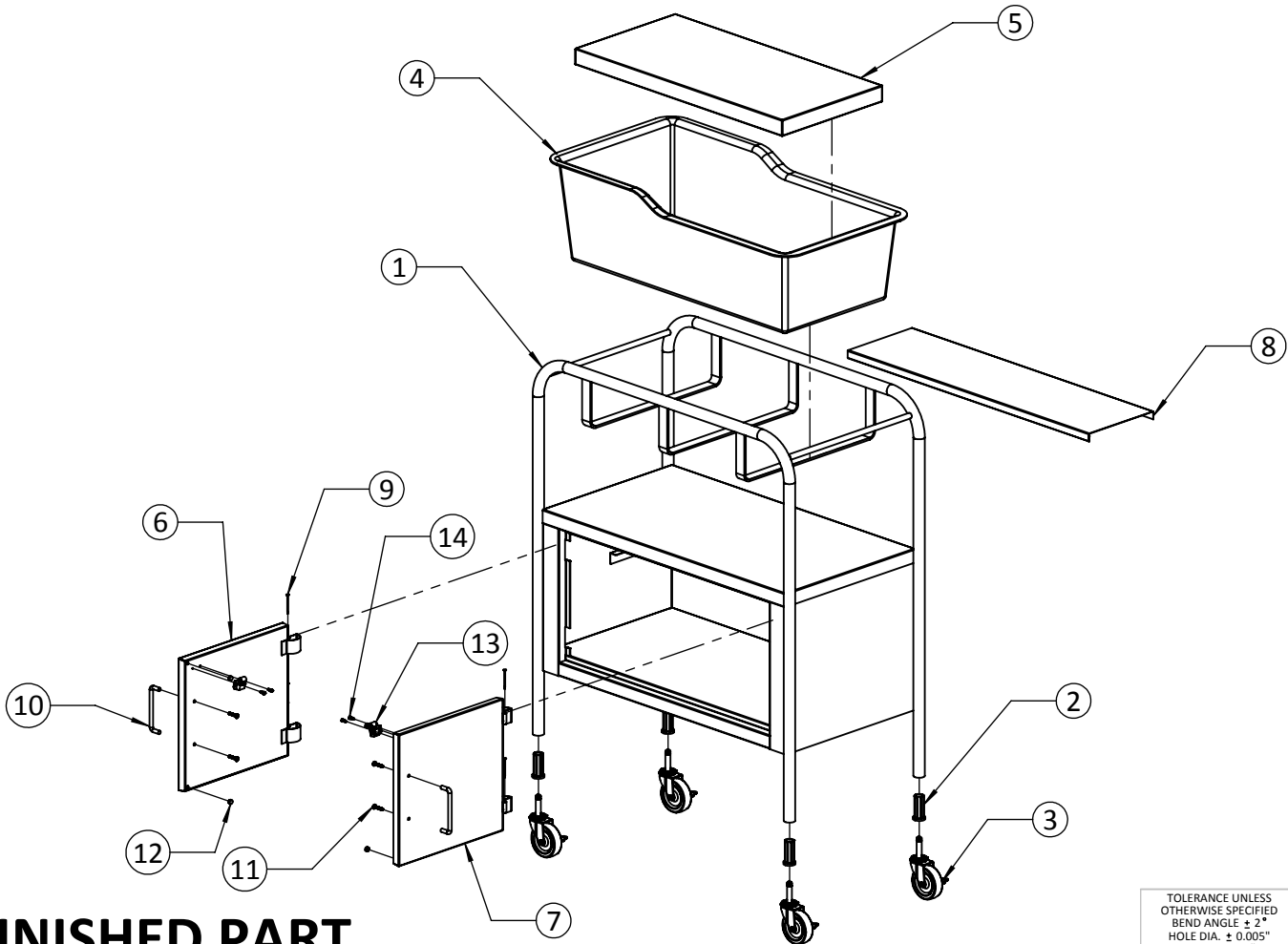
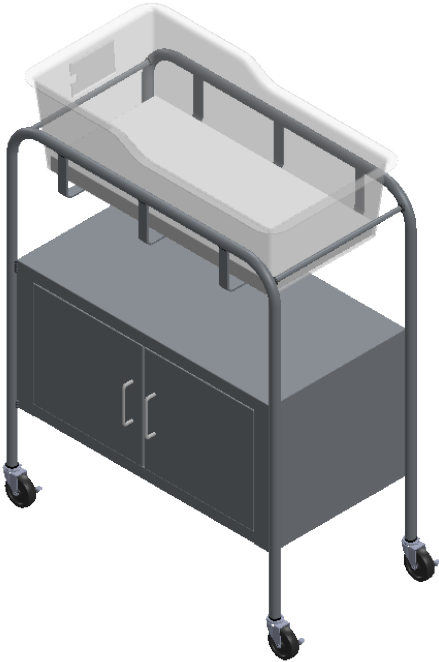


ITEM NO.	PartNo	DESCRIPTION	QTY.
1	1-SS8528	SS8528 WELDMENT	1
2	3-0090	RT123 CASTER INSERT	4
3	3-0274	CASTER 3" GRIP RING SWIVEL	4
4	3-0280	BASSINET BASKET	1
5	1-0307	BASSINET PAD 1.5" x 12.375" x 25.5625"	1
6	1-1754	LEFT CABINET DOOR WELDMENT	1
7	1-1753	RIGHT CABINET DOOR WELDMENT	1
8	1-1849	SHELF	1
9	4-0111	NAIL SMOOTH SHANK 1.75- .090	4
10	3-0092	4" WIRE PULL HANDLE CHROME PLATED	2
11	4-0411	8-32 x 1" PHILLIPS TRUSS HEAD MS	4
12	3-0935	PLUG BUMPER 3/8"OD X 15/64" HIGH	4
13	3-0260	SMALL ROLLER CATCH ZN	2
14	4-0757	#6 x 1/2" PTHSMS	4

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	REDRAWN	6-19-13	



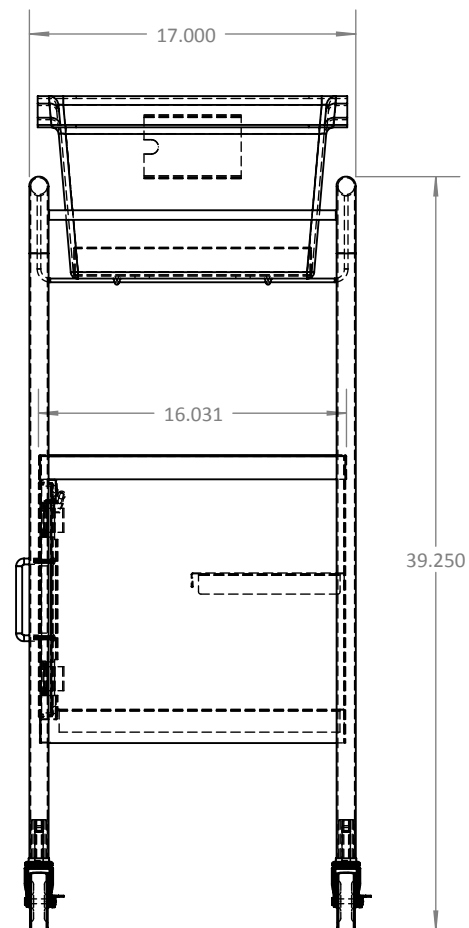
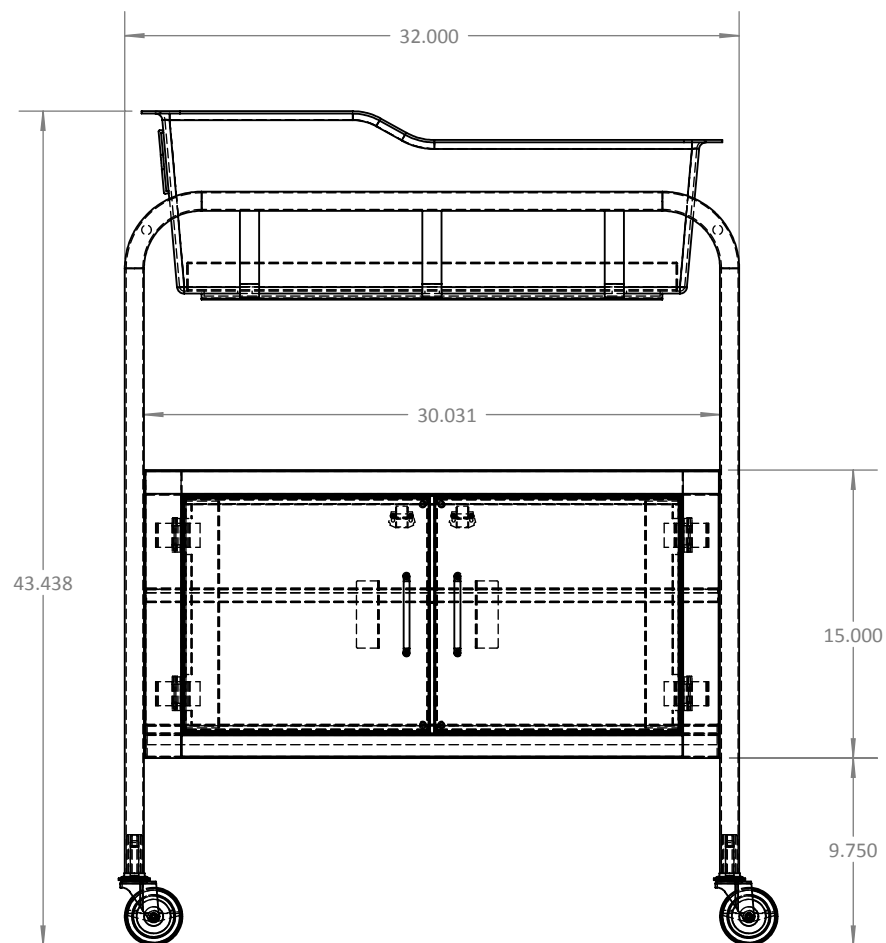
NOTE:
1. UNLESS OTHERWISE SPECIFIED:
ALL INTERNAL BEND RADII TO BE .039
ALL OTHER RADII TO BE .010

UMF MEDICAL
1316 EISENHOWER BLVD.
JOHNSTOWN, PA 15904

MODEL SS8528					
STOCK SIZE NA	PART # SS8538				
MATERIAL NA	DESCRIPTION SS8528 ASSEMBLY				
WEIGHT 47.020	DWN BY JG	DWN DATE 6-19-13	REVISION A	SCALE 1:16	SHEET SHEET 1 OF 3

TOLERANCE UNLESS
OTHERWISE SPECIFIED
BEND ANGLE $\pm 2^\circ$
HOLE DIA. $\pm 0.005"$
XXX $\pm 0.020"$
X.XXX $\pm 0.010"$

FINISHED PART



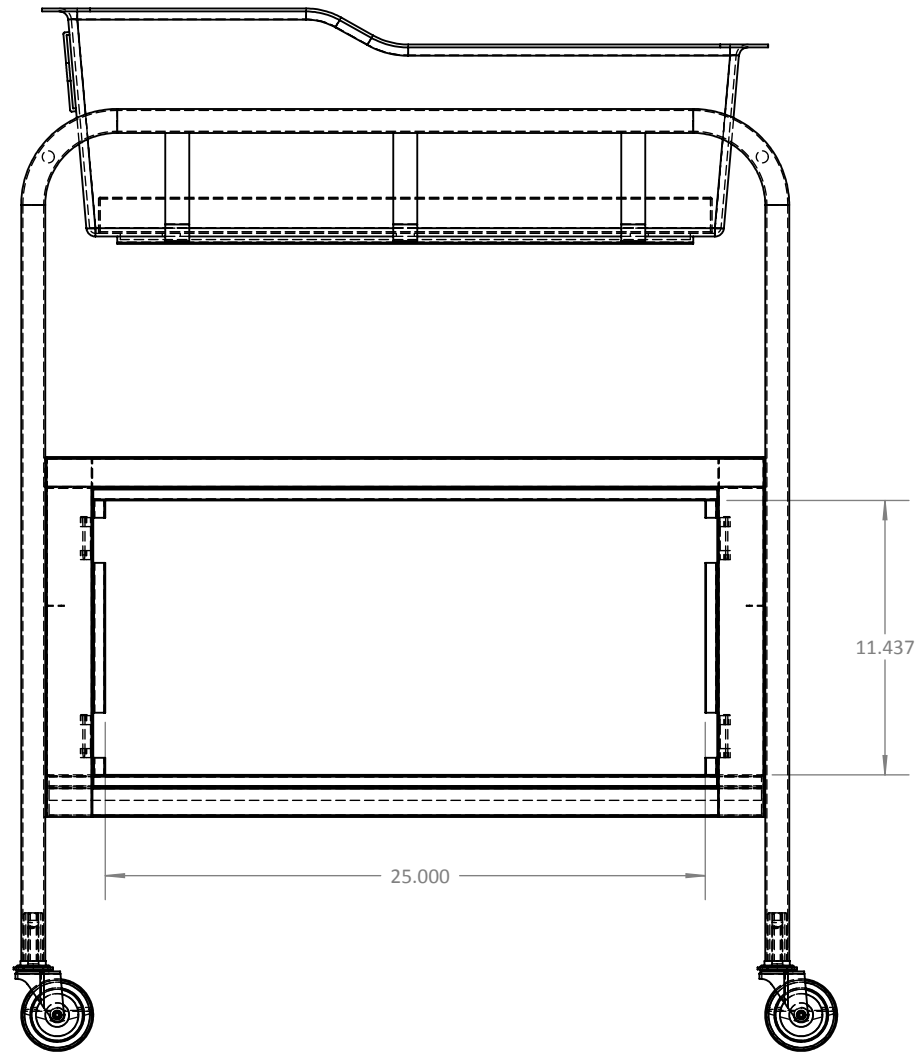
DIMENSIONS

W:\PRODUCT FOLDERS\00-NEW DATA BASE\05-SS\BASSINETS\ss8528\

UMF MEDICAL
1316 EISENHOWER BLVD.
JOHNSTOWN, PA 15904

MODEL SS8528						
STOCK SIZE NA	PART # SS8538					
MATERIAL NA	DESCRIPTION SS8528 ASSEMBLY					
WEIGHT 47.020	DWN BY JG	DWN DATE 6-19-13	REVISION A	SCALE 1:10	SHEET SHEET 2 OF 3	

TOLERANCE UNLESS
OTHERWISE SPECIFIED
BEND ANGLE $\pm 2^\circ$
HOLE DIA. $\pm 0.005"$
X.XX $\pm 0.020"$
X.XXX $\pm 0.010"$



DIMENSIONS

W:\PRODUCT FOLDERS\00-NEW DATA BASE\05-SS\BASSINETS\ss8528\

UMF MEDICAL
1316 EISENHOWER BLVD.
JOHNSTOWN, PA 15904

MODEL SS8528						
STOCK SIZE NA	PART # SS8538					
MATERIAL NA	DESCRIPTION SS8528 ASSEMBLY					
WEIGHT 47.020	DWN BY JG	DWN DATE 6-19-13	REVISION A	SCALE 1:8	SHEET SHEET 3 OF 3	

TOLERANCE UNLESS
OTHERWISE SPECIFIED
BEND ANGLE $\pm 2^\circ$
HOLE DIA. $\pm 0.005"$
X.XX $\pm 0.020"$
X.XXX $\pm 0.010"$