Transferpettor

Testing Instructions (SOP)

May 2009

1. Introduction

The standards DIN EN ISO 8655 describe both the design and the testing of the piston operated pipette Transferpettor The following Testing Instructions describe how to apply the ISO standard in practice.

We recommend a testing of the Transferpettor every 3 - 12 months. This interval may be adjusted to individual requirements. For example, when working very frequently or when using aggressive media, the instrument should be tested more frequently.

These Instructions may also be used as a basis for the supervision of testing devices to DIN EN ISO 9001, DIN EN ISO 10012 and DIN EN ISO/IEC 17025.

For the regular examinations required by DIN EN ISO 9001, DIN EN ISO 10012, DIN EN ISO/IEC 17025 and the GLP Guidelines, BRAND (see chapter 7) additionally provides a calibration service. Your instrument will be returned within a few days together with a test report. For more detailed information, please contact your labware supplier.







2. Preparation for testing and visual examination

2.1 Type and serial number

- Read instrument type and nominal capacity
- Read Serial Number
- Read customer's identification, if present
- ⇒ Enter in Test Record (1).
- \Rightarrow Enter number in Test Record (1).
- ⇒ Enter identification in Test Record (1).

2.2 Minimal configuration of the Transferpettor

- Transferpettor
- Cap / capillary
- Seal

⇒ Use only manufacturer's original parts.

2.3 Cleaning

■ Cap / capillary clean?

- ⇒ No media residues!
- ⇒ For cleaning, remove the cap / capillary.
 - ⇒ Wipe exterior with soft cloth.

■ Is the exterior sufficiently clean?

 \Rightarrow Sight soiling is permissible.

2.4 Visual examination for damage

■ Housing

⇒ Mechanical damages?

■ Cap / capillary / Seal

- ⇒ Deformations? Mechanical damages?
- ⇒ Enter result in the Test Record (2).

Possible faults and resulting measures:

Fault	Possible causes	Measures
Cap / capillary damaged	■ Liquid containing solids; ■ wear	⇒ Replace cap / capillary; see Operating Manual
Seal damaged	■ Liquid containing solids; ■ wear	⇒ Replace seal; see Operating Manual

2.5 Functional test

- Mount the seal and the cap / capillary properly.
- ⇒ Carefully observe the Operating Manual.
- ⇒ Make sure that the cap / capillary is placed properly
- Set to nominal volume, and move lever to "fix".
- ⇒ Volume adjusting knob easy to turn? Locking mechanism firm?

■ Press pipetting button to the stop.

- \Rightarrow Instruments up to 200 µl: The lower end of the seal must be flush with the ring mark of the capillary; this is important for an accurate volume check.
- Immerse the cap / capillary into the water.
- ⇒ Instruments from 0.5 ml upward: Button and seal must reach their stop simultaneously; important for volume check.
- Wipe off the outside of the cap / capillary.
- \Rightarrow Approx. 2 to 3 mm.
- Hold the filled cap / capillary vertically, and observe if a drop forms at the tip.
- ⇒ Use a lint-free cloth.

 Avoid touching the opening; this would extract liquid.

■ Prüfflüssigkeit wieder abgeben.

- \Rightarrow Hold for approx. 10 seconds.
- \Rightarrow Lean the cap / capillary against the wall of the vessel. Wipe off the last drop against the wall.
- ⇒ The pipetting button must move smoothly and without jerks.
- \Rightarrow Enter the result of the functional test in the Test Record (3).

Possible faults and resulting measures:

Fault	Possible causes	Measures
Aspiration not possible or very slow	■ Cap / capillary or seal is soiled	⇒ Clean the instrument; see Operating Manual
Drop forming at the pipette tip	■ Cap / capillary damaged	⇒ Replace cap / capillary; see Operating Manual
	■ Seal damaged	⇒ Replace the seal; see Operating Manual

3. Equipment required for testing

3.1 For Transferpettor with nominal volume \geq 50 μ l

- Recipient vessel filled with deionised water. (e.g., Erlenmeyer flask, glass beaker).
- Weighing vessel filled with some water. (e.g., Erlenmeyer flask, glass beaker).
- Required accuracy of the balance:

- \Rightarrow Match temperature of room, water and instrument
- Bottom must be covered at least. In case of testing volumes < 100 μl, protect against evaporation.</p>
- ⇒ Approx. 10 times the accuracy of the instrument.

Testing v	volume	Balance display	Reproducibility and linearity
> 10	to 100 μl	5-digit	± 0.02 mg
> 100	to 1000 µl	4-digit	± 0.2 mg
> 1	to 10 ml	4-digit	± 0.2 mg

- Thermometer with accuracy: 0.2 °C
- Place the Transferpettor including accessories into the testing room for at least 1 hour (unpacked).
- Allow instrument to adjust to room temperature.

3.2 For Transferpettor with nominal volume \leq 50 μ l

■ Recipient vessel filled with deionised water (e.g., Erlenmeyer flask, glass beaker).

⇒ Match temperature of room, water and instrument.

■ **Disposable micro pipettes** intraEND 100 μl; Pipette holder.

⇒ Supplier: BRAND GMBH + CO KG Postfach 11 55 97861 Wertheim

⇒ Ordering information: IntraEND 100 µl Cat. No. 7091 44
Pipette holder Cat. No. 7086 05

■ Required accuracy of the balance:

⇒ Approx. 10 times the accuracy of the instrument.

Testing volume			ne	Balance display	Reproducibility and linearity
	0,1	to	10 μΙ	6-digit	± 0.002 mg
>	10	to	100 μΙ	5-digit	± 0.02 mg

■ Place the Transferpettor including accessories ⇒ into the testing room for at least 1 hour (unpacked).

Allow instrument to adjust to room temperature.

Traceability of test results to national standards

Through the use of calibrated testing devices (balance and thermometer), the requirement of DIN EN ISO 9001, DIN EN ISO 10012 and DIN EN ISO/IEC 17025 to refer the test to the national standard is fulfilled. The calibration of the balance e.g. can be carried out either by DKD calibration or official certification of the balance, or by calibrating the balance with appropriate weights that are traced to the national standard. The calibration of the thermometer can also be carried out by DKD calibration or official certification, or by a comparison with thermometers that are traced to the national standard (under defined conditions).

4. Gravimetric test

4.1 For Transferpettor with nominal volume \geq 50 μ l

- 1. Set the nominal volume.
- 2. Determine temperature of the deionized water for testing.
- 3. Pre-rinse the cap / capillary once.
- 4. Place the weighing vessel (filled with some deionized water) on the balance, and tare the balance.
- 5. Press the pipetting button to the stop.
- 6. Immerse the cap / capillary into the water.
- 7. Take up testing liquid from the recipient.
- 8. Wipe the outside of the cap / capillary.
- 9. Remove weighing vessel from the balance.
- 10. Release the sample ino the weighing vessel.

- ⇒ Enter temperature into Test Record (4).
- ⇒ Take in testing liquid once, and release again, the cap/ capillary must be bubble-free.
- ⇒ Immerse vertically approx. 2 3 mm.
- ⇒ Release pipetting button steadily.
- ⇒ Leave tip immersed for approx. 1 second.
- ⇒ Lightly wipe off pipette tip in an angle about 30° 45° against wall of vessel.
- ⇒ Use a lint-free cloth. Avoid touching the opening; this would extract liquid.
- ⇒ Lean cap / capillary against wall of vessel in an angle about
- ⇒ Press pipetting button at steady speed to its stop and keep it there.
- ⇒ Wipe off cap / capillary against the wall of the vessel in an angle about 30° - 45°; withdraw the pipette upwards while doing so.
- ⇒ Lightly wipe off pipette tip against wall of vessel (approx. 8 -10 mm).
- 11. Place the weighing vessel on the balance.
- 12. Re-tare the balance.
- 13. Follow steps 5 10 times.
- 14. Along the same lines, pipette 50 % and then 20 % of the nominal volume.
- ⇒ Enter weighing values into Test Record (5).

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- \Rightarrow Only applicable for digital instruments.
- ⇒ Enter weighing values into Test Record (5), resulting in a total of 30 values (Digital type) or 10 values (Fix type).

4.2 For Transferpettor with nominal volume < 50 μl

Note:

With pipettes of a nominal volume \leq 50 µl, the tolerance limits are usually smaller than 0.5 µl. Due to this small tolerance limit, the evaporation of water during the test procedure has a relatively large influence on the result. Therefore, the testing of pipettes of this size requires a test procedure which largely prevents evaporation. For this purpose, BRAND has specially developed the following test procedure. The weighing vessel used is a disposable micropipette which virtually eliminates evaporation.

- 1. Set the nominal volume.
- 2. Determine temperature of the deionized water for testing.
- 3. Pre-rinse the capillary once.
- 4. Mount a disposable micropipette on the pipette holder. Place upon the balance and tare the balance.
- 5. Press the pipetting lever to first stop.
- 6. Dip the capillary into the liquid.
- 7. Take up testing liquid from the recipient.
- 8. Wipe the outside of the capillary.
- 9. Remove disposable micropipette on the balance.
- 10. Release testing liquid into the disposable micropipette.

- ⇒ Enter temperature into Test Record (4).
- ⇒ Take in testing liquid once, and release again, the cap/ capillary must be bubble-free.
- ⇒ Immerse vertically approx. 2 3 mm.
- ⇒ Release pipetting lever steadily.
- ⇒ Leave tip immersed for approx. 1 second.
- ⇒ Lightly wipe off pipette tip against wall of vessel in an angle about 30 - 45°.
- ⇒ Take care not to touch the capillary orifice because this would cause liquid to sucked out.
- ⇒ The pipette holder facilitates handling.
- ⇒ Push the disposable micropipette upon the pipette tip as far as it will go.
- \Rightarrow Press pipetting lever at steady speed to its stop and keep it there.
- ⇒ Keep pipetting lever at second stop while pulling the disposable micropipette off the pipette tip. No wiping off is needed.
- ⇒ Release pipetting lever.
- ⇒ Enter weighing values into Test Record (5).
- 12. Re-tare the balance with a new disposable micropipette.
- 13. Repeat steps 4 10 ten times.
- 14. Along the same lines, pipette 50 % and then 20 % of the nominal volume.

11. Place the disposable micropipette on the balance.

- \Rightarrow Enter weighing values into Test Record (5).
- ⇒ Only for digital type instruments!
- ⇒ Enter weighing values into Test Record (5), resulting in a total of 30 values (Digital type) or 10 values (Fix type).

5. Evaluation of gravimetric test results

The values obtained by weighing during the gravimetric test are only the mass values of the dispensed volume. In order to obtain the actual volume, an adjustment calculation must be carried out.

To facilitate your calculations and evaluations, we recommend the use of the Windows-compatible calibration software EASYCAL $^{\text{TM}}$ from BRAND.

The following calculations must be carried out:

1. Mean weight:

$$\overline{X} = \frac{X_1 + X_2 + X_3 + X_4 + X_5 + X_6 + X_7 + X_8 + X_9 + X_{10}}{10}$$

2. Mean volume:

$$\overline{V} = \overline{x} \cdot Z$$

- \Rightarrow For factor Z, see Table 1.
- ⇒ Enter value into Test Record (6a).

3. Standard deviation:

$$s = Z \cdot \sqrt{\frac{(x_1 - \overline{x})^2 + (x_2 - \overline{x})^2 + (x_3 - \overline{x})^2 + (x_4 - \overline{x})^2 + \dots + (x_{10} - \overline{x})^2}{9}}$$

- \Rightarrow For factor Z, see Table 1
- ⇒ Enter value into Test Record (6b)

4. Accuracy:

$$A [\%] = \frac{\overline{V} - V_{nominal \ value}}{V_{nominal \ value}} \cdot 100$$

⇒ Enter value into Test Record (6c)

5. Coefficient of variation:

$$CV [\%] = \frac{s \cdot 100}{\overline{V}}$$

⇒ Enter value into Test Record (6d)

Comparison actual/nominal values:

- See tables of error limits and accuracy for each instrument on the following pages, or define your own error limits.
- ⇒ Enter value into Test Record (6e, f)

Result:

If calculated values A [%] and CV [%] are smaller than or equal to the error limits, the instrument is in good working order.

If the calculated values are larger than the error limits:

- Verify if the above instructions have been carefully followed step by step.
- Observe the suggestions under "Troubleshooting" in the Operating Manual.
- Calibrate the Transferpettor as described in the Operating Manual (recalibration is only possible with recent models).

If these measures are not successful, we recommend to use the BRAND calibration service (see page 11).

⇒ Enter value into Test Record (6g)

Possible volumetric faults and resulting measures:

Fault	Possible causes	Measures
Volume too small	 Pipetting button not pressed all the way Cap / capillary not positioned properly Liquid residue in cap / capillary Air bubbles in the liquid taken up inside cap / capillary 	 ⇒ Press the pipetting button to its stop. ⇒ Mount the cap/capillary properly; see Operating Manual ⇒ Cap / capillary or seal damaged; replace as described in Operating Manual ⇒ Liquid taken up too fast.
Volume too large	■ Cap / capillary not positioned properly	⇒ Mount the cap / capillary properly; see Operating Manual

Table 1:

Excerpt from DIN EN ISO 8655, part 6. Table refers to 1013 hPa Validity range 980 hPa to 1040 hPa.

Temperature °C	Factor Z ml/g
15	1.0020
15.5	1.0020
16	1.0021
16.5	1.0022
17	1.0023
17.5	1.0024
18	1.0025
18.5	1.0026
19	1.0027
19.5	1.0028
20	1.0029
20.5	1.0030
21	1.0031
21.5	1.0032
22	1.0033
22.5	1.0034

Temperature °C	Factor Z ml/g
23	1.0035
23.5	1.0036
24	1.0038
24.5	1.0039
25	1.0040
25.5	1.0041
26	1.0043
26.5	1.0044
27	1.0045
27.5	1.0047
28	1.0048
28.5	1.0050
29	1.0051
29.5	1.0052
30	1.0054

Table 2:

Excerpt from DIN EN ISO 8655, part 2.

Nominal volume µl	1	2	5	10	20	50	100	200	500
A ≤ ± %	5	4	2.5	1.2	1.0	1.0	0.8	0.8	0.8
CV ≤ %	5	2	1.5	0.8	0.5	0.4	0.4	0.4	0.3
Nominal volume ml	1.0	2.0	5.0	10					
A ≤ ± %	0.8	0.8	0.8	0.6					
CV ≤ %	0.3	0.3	0.3	0.3					

Table 3:

Volume error limits for piston operated pipettes:

The stated volume error limits are final test values relative to the nominal capacity. These error limits refer to new instruments under optimized testing conditions (qualified operators and standardized ambience conditions).

Nominal volume μl	Accuracy Value 6e ≤ ± %	Coefficient of variation Value 6f ≤ %
Fix type		
1	4	4
2	2.5	2
3	1.7	1.5
4	1.3	1
5	1	0.8
10	1	0.8
20	0.8	0.5
25	0.8	0.4
50	0.6	0.4
100	0.6	0.4
200	0.5	0.2
Digital type		
10/5/2.5	1/2/5	0.8/1.6/4
25/12.5/5	0.8/1.6/4	0.5/1/2.5
50/25/10	0.6/1.2/3	0.4/0.8/2
100/50/20	0.6/1.2/3	0.4/0.8/2
500/250/100	0.5/1/2.5	0.2/0.4/1
1000/500/200	0.5/1/2.5	0.2/0.4/1
Digital type (ml)		
5/2.5/1	0.5/1/2.5	0.2/0.4/1
10/5/2	0.5/1/2.5	0.2/0.4/1

For calibration, the error limits to be observed by the operator must be individually defined by the user. For this purpose, the following methods can be applied:

- If required by the application and if the optimized conditions for measuring are present, the stated error limits can also be expected in the case of used volumetric instruments in good working order.
- In analogy to the German regulations for official testing, it is also admissible to apply the limits which are typical for practice. These practice limits correspond to double the limits for official testing. In this case, the values found in Table 3 should be doubled.
- The user may also define his own individual error limits corresponding to his particular application, and apply these tolerances for the calibration of his instrument.

The above procedures fulfil the requirements of DIN EN ISO 9001, DIN EN ISO 10012 and DIN EN ISO/IEC 17025.

Test Record for Volumetric Instruments (EX)

	Instrument:		Type:			
1	Titrette®					
	Digital Burette		☐ fix			
	Dispensette®		☐ analog			
	Transferpette® Transferpette® S		digital			
	Transferpette® electronic		Nominal o	apacity:		
	Transferpettor			nber:		
1				s identification:		
2.	Damage:		۰	None		
	Ū			Type of damage:		
				Damage repaired		
3.	Functional defects:			None Type of functional defect:		
			0	Functional defect repaired		
4	Water temperature					
4.	Water temperature:		_°C			
	Balance:					
	Thermometer:					
	Corrective factor Z:					
	Relative atmospheric h	umidity (at least 35 %):				
5	Weighing values from g	ravimetric test				
	eighing No.	Nominal volume		50 %	20 %	
	eigning No.	Nominal volume		30 %	20 %	
X ₁						
X ₂						
x ³						
X ₄						
X ₅						
x ₆						
X ₇						
X ₈						
X ₉						
X ₁₀						
^10						
6.	Evaluation of gravimetr	ic test				
Pr	ocedure	Nominal volume		50 %	20 %	
а	V					
b	S					
С	A [%] found					
d	CV [%] found					
e	A [%] nominal					
f						
	CV [%] nominal					
g	result					
The	testing was carried out ac	cording to DIN EN ISO 8	655.			2
						\Box

Date

Signature





6. Declaration on the Absence of Health Hazards

To be sent together with the instruments or via Mail (if urgent by Fax in advance).

То	
BRAND GMBH + CO KG	
Otto-Schott-Straße 25	
97877 Wertheim	
Fax: 09342 808-354	
	tion from health hazards caused by contaminated instruments. We therefore ask for calibration / repair unless this declaration is submitted completed and signed.
Re: Instrument Consignment dated	/ Re: Delivery Note No
The Undersigned hereby declares:	
■ That the instruments have been carefully clear	aned and decontaminated before shipment.
■ That the instruments pose no danger through	n bacteriological, chemical, radiological or viral contamination.
■ To be authorised to make declarations on bell	half of the Institution represented.
For calibrating service only: minor repairs of a (cross out if not applicable).	a value up to € 25,- + VAT will be carried out and invoiced without further queries
Company / Laboratory (Stamp)	
	Name
	Position
	Date, Signature
Tel. / Fax / E-Mail	
■ In case of Return for Repair, please provide u	us with the following supplementary information:
Detected defect	
Media which the instrument has been used w	vith:

7. Calibration Service from BRAND

BRAND offers a full service including calibration and adjustment of Brand- and foreign instruments as well as maintenance and repair if necessary - only for BRAND- instruments. This saves money and adds the benefit of an independent review organisation for the calibration of the instruments. Further information and the order form for repair- and calibration service are found on www.brand.de.

7.1 Range of instruments covered

- 1. Piston-operated pipettes (single- and multichannel)
- 2. Bottletop dispensers
- 3. Kolbenbüretten (Flaschenaufsatzbüretten)
- 4. Mehrfachdispenser

7.2 Testing according to DIN EN ISO 8655

At BRAND, a team of qualified staff, working in temperature and humidity controlled rooms and using the state-of-the-art balances and calibration software, calibrates Liquid Handling instruments, regardless of their make, according to ISO 8655.

Instruments with adjustable volumes such as HandyStep® electronic, Transferpette®, Transferpette® S, Transferpette® electronic, Transferpette® S -8/-12. Transferpettor or Dispensette®, Digital Burette or Titrette® are tested at nominal volume, and at 50%, 10% or 20% of nominal volume. To document the results, a detailed Test Report is compiled which fully complies with all relevant regulations.

The BRAND Calibration Service provides:

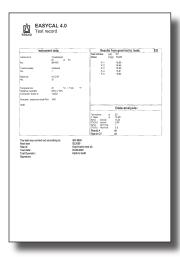
- 1. Calibration of Liquid Handling instruments, regardless of their make
- 2. Detailed calibration certificate
- 3. Return of instrument within a few working days
- 4. Cost-efficient handling

8. EASYCAL™ Software - advanced calibration technology

8.1 For liquid handling instruments and glass or plastic volumetric instruments

EASYCAL™ simplifies the tedious task of calibrating liquid handling instruments and glass or plastic volumetric instruments to DIN EN ISO 9001, DIN EN ISO 10012, DIN EN ISO/IEC 17025 and GLP standards. The procedures are outlined step-by-step, and all calculations are performed automatically. Reports are generated to document the calibration. All you need is an analytical balance, a PC Windows® 98/2000, NT (SP6), XP, printer (optional) and EASYCAL™ software.

- Suitable for instruments from all manufacturers.
- Specifications of many instruments preloaded.
- Testing according to ISO 4787, ISO 8655, etc.



8.2 Data Entry

- Connect PC and balance (optional), then start the EASYCAL[™] software.
- Over 100 common balances are preprogrammed for ease of installation.

8.3 Documentation - clearly arranged

The calibration certificate contains all important test data on one page, including a graphic representation of test results.

9. DKD-Calibration from BRAND for Volumetric Instruments

9.1 DKD - German Calibration Service

The DKD was founded in 1977 as a joint task of state and economy and constitutes the link between the measuring equipment in industrial and research laboratories, testing institutions and authorities and the national standards of the PTB (the German Institute of Physics and Metrology). It effectively supplements the existing verification system which serves above all the purposes of consumer protection.





9.2 DKD-Calibration Certificate and DKD-Calibration Symbol

The DKD-Calibration Certificate with the DKD-Calibration Symbol documents officially on a high level the traceability of measuring results to national and international standards and to international SI-units, as required by standards as DIN EN ISO 9001, DIN EN ISO 10012, DIN EN ISO/IEC 17025 and DIN EN 45000 for monitoring of measuring devices.

The major difference between traditional works calibration services and DKD-accredited calibration laboratories is the accurate determination of uncertainty of each measurement, guaranteed by the accredited laboratory and supervised by the DKD.

DKD-Calibration Certificates are issued when calibrations of an accredited laboratory are requested, when high level calibrations are necessary, when national and international standards are demanded and when reference instruments have to be calibrated.

9.3 Internationally recognized

The DKD is a member of the European Cooperation for Accreditation (EA). A multilateral agreement assures obligatory recognition of the DKD calibration certificate in a variety of countries.

In addition, since November 2000, over 50 accreditation bodies in over 40 countries – including the DKD – have signed the first international convention for reciprocal recognition, the "Mutual Recognition Arrangement" (MRA) of the International Laboratory Accreditation Corporation (ILAC). Under this convention, the subscribing bodies agree to reciprocal recognition and to promote acceptance of calibration certificates and test reports from the laboratories accredited by the signatories. (More information can be found on the Internet at www.ilac.org.)

9.4 DKD-K-20701

In 1998 a calibration laboratory for volumetric instruments at BRAND has been accredited by DKD according to DIN EN ISO/IEC 17 025, registration number DKD-K-20701. Our calibration laboratory is therefore authorized to issue DKD Calibration Certificates for the volumetric instruments listed below. Calibration is available for new instruments directly from the factory as well as for those already in use – regardless of their make. Furthermore we offer adjustment and – for BRAND-Liquid Handling instruments – repair.

For ordering information on DKD Calibration Certificates for volumetric instruments please consult our General Catalog.

9.5 Volumetric instruments for which you can obtain DKD Calibration Certificates from BRAND

BRAND calibrates the following volumetric instruments (new or already in use and regardless of their make):

- Piston-operated pipettes, from 0.1 µl to 10 ml
- Multichannel piston-operated pipettes, from 0.1 µl to 300 µl
- Piston-operated burettes, from 5 µl to 200 ml
- Dispensers, Dilutors, from 5 µl to 200 ml
- Volumetric instruments of glass, calibrated to contain (TC, In) from 1 µl to 10000 ml
- Volumetric instruments of glass, calibrated to deliver (TD, Ex) from 100 µl to 100 ml
- Volumetric instruments of plastic, calibrated to contain (TC, In) from 1 ml to 2000 ml
- Volumetric instruments of plastic, calibrated to deliver (TD, Ex) from 1 ml to 100 ml
- Density bottles of glass, from 1 cm³ to 100 cm³